AUTOTECNICA IMPORTS PTY LTD 48 NORTHGATE DRIVE THOMASTOWN 3074 VICTORIA AUSTRALIA WWW.AUTOTECNICA.COM.AU TELEPHONE (03) 9464 2200 FACSIMILE (03) 9464 1400 A.C.N. 004 230 639 ABN 24 847 451 725





EXCLUSIVE AUTOMOTIVE PRODUCTS

COMMODORE VK-VL SEAT ADAPTORS PART NO 688RL SUITABLE LEFT & RIGHT.

PLEASE READ THE INSTRUCTION IN FULL BEFORE FITTING THE AUTOTECNICA SEAT/S TO THE ABOVE VEHICLES.

THE ABOVE VEHICLES APPEAR TO HAVE DIFFERENT SEAT SLIDERS FITTED AS ORIGINAL FOR DRIVER AND PASSENGER.

"A" DRIVER SIDE MUST RETAIN THE SEAT HEIGHT ADJUSTMENTS TO USE WITH THE CONVERSION PLATES SUPPLIED.

"B" THE PASSENGER SIDE MUST USE THE 50MM STEP-UP PLATE IN ORDER TO LEVEL THE ORIGINAL SEAT SLIDER...

"C" ON BOTH OCCASIONS THE SUPPLIED CONVERSION PLATES MUST BE USED. SEE BELOW.





4 CONVERSION PLATES & 2x50mm SPACES

ASSEMBLY PARTS

ASSEMBLY & CONVERSION PLATES PARTS.

2 X 50MM WIDE SPACES - 4 X 46CM CONVERSION PLATES -

8 X 30MM LONG COUNTER SUNK BOLTS WITH WASHERS AND NUTS TO ATTACH THE CONVERSION PLATE TO THE ORIGINAL SEAT SLIDERS AND THE 50MM SPACER, 8 X 25MM BOLTS WITH WASHES TO ATTACH THE CONVERSION PLATES TO THE ORIGINAL SLIDER FOR DRIVER & PASSENGER SEATS.

1 - PARK THE VEHICLE IN A SUITABLE AREA AND ENSURE THE HAND BRAKE IS ON. REMOVE THE ORIGINAL SEAT/S FROM THE VEHICLE AND RETAIN THE FLOOR MOUNTING BOLTS TO BE USED WHEN FITTING THE NEW SEAT/S.

2 - DRIVER SIDE CONVERSION.

REST THE REMOVED SEAT UPSIDE DOWN IN A SUITABLE POSITION AND REMOVE THE ORIGINAL SEAT SLIDER WHICH INCLUDES THE SEAT HEIGHT ADJUSTMENTS.

3 – REST THE NEW SEAT UPSIDE DOWN IN A SUITABLE POSITION AND PLACE THE CONVERSION PLATES ONTO THE SEAT BASE. ENSURE THE SEAT INNER MOUNTING HOLES ARE USED AND SECURE THE CONVERSION PLATES WITH THE 4X30MM COUNTERSUNK BOLTS. **PHOTO (A)**. THE CONVERSION PLATES WILL MATCH THE ORIGINAL SLIDERS MEASURING 25.5CM SPACING.

IT IS ADVISABLE TO USE SOME BOLT LOCK-TIGHT PRODUCT SO THAT THE BOLTS WILL NOT COME LOOSE.

4 – ATTACH THE REMOVED ORIGINAL SEAT ASSEMBLY SLIDER **SEE PHOTO (B)** ONTO THE 4 WELDED BOLTS PROTRUDING FROM THE CONVERSION PLATES AND SECURE IT WITH THE NUTS AND WASHERS SUPPLIED.





PHOTO(A) Note front conversion plates welded bolts position

PHOTO(B)

5 – ONCE THE ABOVE IS COMPLETED THE NEW AUTOTECNICA SEAT IS READY TO BE FITTED AND SECURED TO THE VEHICLE FLOOR USING THE ORIGINAL BOLTS REMOVED.

6 – PASSENGER SIDE CONVERSION.

REMOVE THE SEAT FROM THE VEHICLE AND RETAIN THE FLOOR MOUNTING BOLTS TO BE USED WHEN FITTING THE NEW SEAT.

REMOVE THE SLIDERS FROM THE SEAT AND PLACE THEM ON A FLAT SURFACE NOTING THE LEFT AND RIGHT.

7- ATTACH THE 50MM SPACERS **PHOTO "C"** TO THE ORIGINAL SLIDER/S WITH THE PROVIDED 22MM BOLTS WITH WASHERS AND NUTS. **PHOTO (D). NOTE**: THE ALLEN BOLTS SUPPLIED ARE TO BE INSERTED WITH THE HEAD OF THE BOLT FROM INSIDE THE INNER HOLES OF THE SLIDERS TO THE CORRESPONDING HOLES OF THE 50MM SPACER. SECURED BOTH WITH THE PROVIDED NUTS AND WASHES.

ON TOP OF THE SLIDERS THERE IS AN ARROW POINTING IN A FORWARDING POSITION, ON THE BOTTOM OF THE SLIDER THERE ARE A SERIES OF HOLES. SELECT THE FIRST AND SECOND-LAST HOLES ON THE SLIDER TO OBTAIN THE CORRECT SPACING TO BE BOLTED AND TO MATCH THE 50MM OF THE SPACES HOLES. THE CORRECT HOLES SPACING OF THE SLIDER WILL CORRESPOND TO THE CONVERSION PLATES 24.5CM

8- REST THE NEW SEAT UPSIDE DOWN IN A SUITABLE POSITION. USING THE 4X 30MM COUNTERSUNK BOLTS SECURE THE CONVERSION PLATES TO THE SEAT. **SEE PHOTO (E)**. IT IS ADVISABLE TO USE SOME BOLT LOCK-TIGHT PRODUCTS TO ENSURE THE BOLTS WILL NOT COME LOOSE.

9- PLACE THE ORIGINAL SLIDERS WITH THE 50MM SPACES ATTACHED **SEE PHOTO (D)** TO THE SEAT CONVERSION PLATES AND SECURE THEM WITH THE PROVIDED NUTS AND WASHERS.



PHOTO (C)

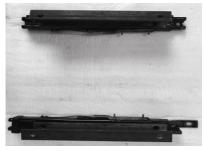






PHOTO (E) Note front conversion plate welded bolts position

10- ENSURE ALL THE BOLTS AND NUTS ARE CORRECTLY TIGHTENED BEFORE INSTALLATION.. THE SEAT CONVERSION/S CAN NOW BE SECURED INTO THE VEHICLE WITH THE ORIGINAL BOLTS REMOVED.

<u>NOTE: THE AUTOTECNICA SEATS ARE ADR APPROVED; WE RECOMMEND HOWEVER THAT THE CONVERSION/S IS</u> <u>CHECKED BY AN ACCREDITED ENGINEER AFTER FITTING THE SEAT OR SEATS TO THE VEHICLE.</u>

