



EXCLUSIVE AUTOMOTIVE PRODUCTS

**SEAT FITTING INSTRUCTION AUTOTECNICA SEATS
REPLACEMENT SEAT ADAPTOR / PART NO: 670 (L&R) TOYOTA HILUX 2&4 DOORS1988/97**

PLEASE READ THE INSTRUCTION IN FULL BEFORE FITTING AUTOTECNICA SEATS TO THE VEHICLE.

Park the vehicle and ensure the hand brake is on.

Remove the seat from the vehicle and retain the bolts removed to be used when refitting the new seat.

If the seat has a seat belt attached to the seat please remove the belt from the seat to be attached to the provided anchorage point onto the new adaptor with supplied bolt*.

1. Place the Autotecnica seat upside down in a suitable position and place the 4 supplied 12mm spacers on the seat mounting holes. **"Photo (A)"**

Photo (A)



Contents:

4 X 12MM SPACERS
4 X 20MM WASHERS
4 X 35MM M8 BOLTS
4 X SPRING WASHERS
1 X SEAT BELT BOLT
NUT/WASHERS

2. Place the adaptor onto the seat ensuring the seat holes line up to the adaptor mounting holes. In the event the adaptor holes do not match the seat holes, please loosen the 4 nuts holding the slider to the adaptor to obtain the correct spacing.

Attach the removed seat belt to the anchorage point onto the adaptor with the provided bolt, nut, and washers and secure it correctly. **Note: some adaptors are not assembled and need to be assembled.**

Starting from the front of the seat use the supplied bolts and washers to attach the adaptor/slider onto the seat.

- Secure the bolts but do not tighten them. **"Photo (B)"**

Using the adjusting lever "U shape" move the seat adaptor backward to locate the other two seat mounting holes. Place and secure the bolts to the other two mounting holes. Ensure to check that all bolts on the adaptor and seat are correctly tightened **"Photo (C)"**

Photo (B)



Photo (C)



3. Place the assembled seat onto the vehicle's original seat mounting holes by aligning the holes of the adaptor to the floor of the vehicle. Use the 4 original bolts and washers. Note: some vehicles might need large washes than original washers. "large washes not supplied" Tighten all bolts to the correct tension.
Do not fully tighten any of the bolts until all floor bolts have been aligned correctly



All Images used for illustration purposes only

Note: The Autotecnica seats and the 639F adjusters (sliders) are ADR approved.

We recommend however that the seat conversion is checked by an accredited engineer after fitting the seat or seats to vehicle.