



EXCLUSIVE AUTOMOTIVE PRODUCTS

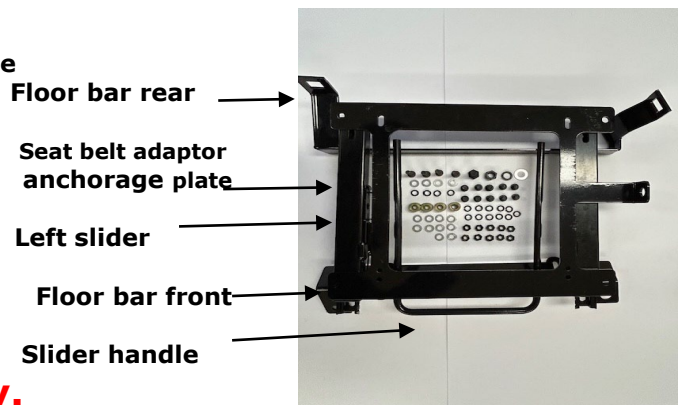
**SEAT FITTING INSTRUCTION AUTOTECNICA SEATS  
 REPLACEMENT SEAT ADAPTOR / PART NO:671TOR-671TOL (L&R) TOYOTA HILUX 1997-2005 RZN**

**PLEASE READ THE INSTRUCTIONS IN FULL BEFORE FITTING AUTOTECNICA SEATS TO THE VEHICLE. ADAPTOR NEEDS ASSEMBLING.**

**NOTE: RIGHT AND LEFT ASSEMBLY IS THE SAME. NOTE: ELONGATED HOLES ON THE BRACKETS, ALLOWING EASY ADJUSTING TO THE VEHICLE FLOOR MOUNTING SEAT HOLES.**

**ASSEMBLY PARTS**

- 2 X Left & Right Adjustments Sliders with handle
- 1 X Front & Rear Floor adaptor bars
- 1 X Seat Belt Anchorage Adaptor Plate
- 20X Washers Flat and Spring Washers
- 1 X Seat Belt Anchorage Adaptor Plate
- 10X 25MM M8 Bolt
- 4 X 35MM M8 Bolts
- 10X nuts to suit M8 bolts
- 1 X 10MM bolt, washers and nut
- 4 X 10MM Spacers



**The adaptor Requires assembly.**

**Floor Connecting adaptor bars assembly**

Assemble the front and the rear floor adaptor bars to the left and right sliders using the 8X25MM bolts with the provided nuts and washers. The Shorter length part of the slider is the front of the slider. **"Front of slider"** Ensure the sliders are equally in length and adjust by pushing the spring lever up and slide to the correct length. **Photo "A"** Do not secure assembly at this stage.

Place the assembled **Photo "AA"** onto the floor seat mounting holes and adjust to match the corresponding seat mounting holes. Use the original floor seat bolts to hold in position. Take some time in positioning the front and rear bars as the correct position will also allow the tabs on the sliders to be positioned in line to accept the U shape bar. **Photo "AA"** Once the assembly is correctly lined up with the floor seat mounting holes and the U shape bar inserted into the sliders, secure all the bolts whilst the assemble is still on the vehicle floor. **DO NOT BOLT THE ADAPTOR TO THE FLOOR AT THIS STAGE**

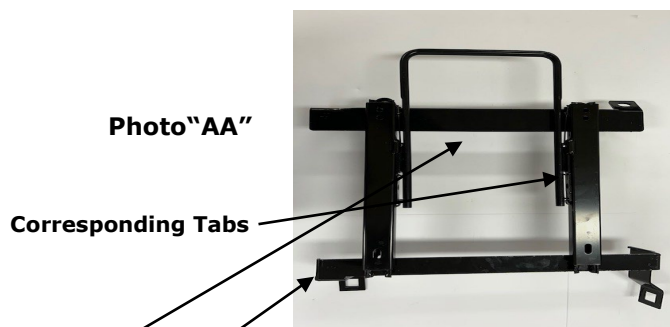
**Photo "A"**



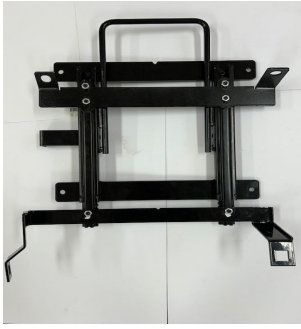
**Lift to adjust slider**



**Front of slider**



**Front and rear assembly bars to the slides**



NOTE: Fully assembled reverse side of the adaptor showing the front and rear connecting bars to the sliders. Note the positioning of the U shape handle in line with each other.

## ATTACHING THE SEAT BELT ANCHORAGE ADAPTOR TO THE SLIDER ASSEMBLY

Place the adaptor **Photo "B"** onto the assembled adaptor **Photo C**. by using the 4x25mm bolts and nuts to attach the adaptor plate. In order to gain sufficient room on the slider so that the bolt can be secured, move the slider forward or backward by pushing the U shape handle up. Take some time in doing this procedure as it is of importance in securing the adaptor. The fully assembled adaptor is now ready to be attached to the new seat. This seat belt adaptor plate shown suits the right hand of the vehicle. For left usage reverse the plate on the opposite side. **Use the 10mm bolt and washers to attach the seat belt to the seat belt anchorage.**



**Photo "B"** Seat belt anchorage adaptor plate



**Photo "C"** Fully assembled Right hand side

## ADAPTOR ASSEMBLY TO THE SEAT.

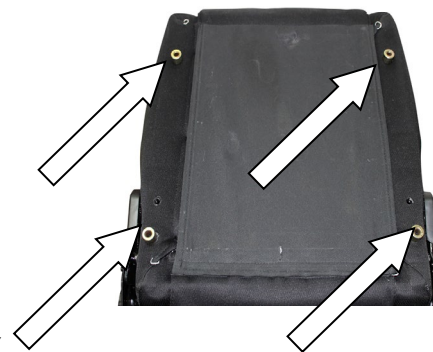
**Photo "C"** The completed adaptor assembly can now be bolted onto the seat. Place the seat in an upside-down position and ensure the 4x10mm spacers are inserted onto the seat base mounting holes. See **Photo "D"**.

Some Autotecnica seats do not need the 10mm spacers. In this case they should be used. The M8x35mm bolts and washers supplied are to attach the adaptor onto the seat. Use the original seat mounting bolts to secure the seat onto the vehicle floor.



*The image used above is for illustration purposes only*

**Photo "D"**



Position of 4x10mm spacers

**Note: The Autotecnica seats and the 639F adjusters (sliders) are ADR approved. We recommend however that the seat conversion is checked by an accredited engineer after fitting the seat or seats to the vehicle.**