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EXCLUSIVE AUTOMOTIVE PRODUCTS

**SEAT FITTING INSTRUCTION AUTOTECNICA SEATS**  
**REPLACEMENT SEAT ADAPTOR / PART NO:672-673 (L&R) TOYOTA LANDCRUISER J80 PRE 1992 and on.**

**PLEASE READ THE INSTRUCTIONS IN FULL BEFORE FITTING AUTOTECNICA SEATS TO THE VEHICLE.**

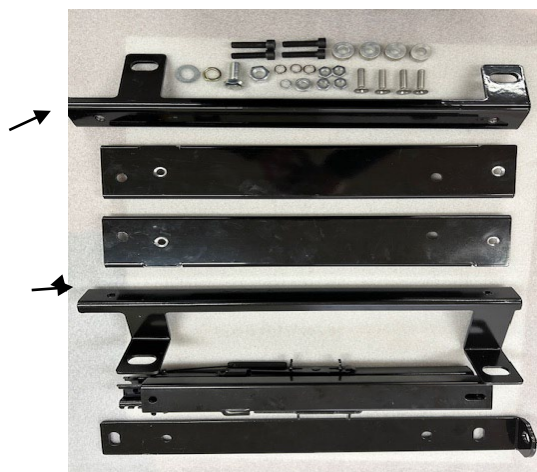
**NOTE: 672 AND 673 ADAPTORS ARE THE SAME.**

The basic difference between the 672 early J80 to the 673 late J80 adaptors has to do with the seat belt anchorage point.

**J80 MODELS 92 ON, SEAT BELT IS ATTACHED TO THE SEAT. PRE 1992 THE SEAT BELTS IS ATTACHED TO THE FLOOR .**

**ASSEMBLY PARTS**

- 1 Front & Rear Floor Attachment Adaptor Bars**
- 2 Left & Right Connecting Bars** \* Right Front
- 2 Left & Right Sliders**
- 1 Seat Belt anchorage Adaptor Bar**
- To Be Used 1992 On Models**
- 4 Flat washer And 8 Spring Washes**
- 4 X 25MM Countersunk Bolts.**
- 4 X 25MM Allen Bolts**
- 1 X M12 x25mm Seat Belt Bolt** \* Right Rear
- Washers and Nut.**
- 4 X10MM Spacers**
- 2 X6MM Spacers**

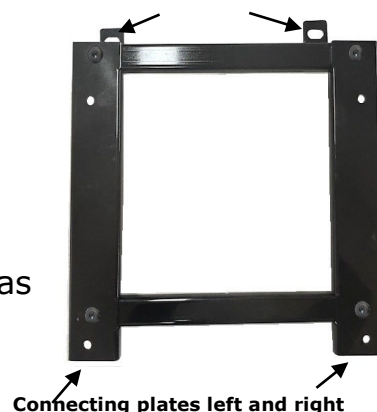


**ADAPTOR ASSEMBLY**

**Floor attachment bars**

Connect the front and the rear floor attachment adaptor bars to the left and right of the connecting plates. Use the 4x25 MM countersunk bolts with the supplied nuts and washes and secure it correctly. The connecting plates can be interchanged in allowing you to have more or less leg room when the seat is fitted into the vehicle. Setting the connecting plates as as the attached image will allow you less front leg room. By re-positioning the connecting plate right to left More leg room is archeived.

Above image of connecting plates shown is with less leg room.



## ATTACHING THE SLIDERS TO THE ADAPTOR

Place the left and right sliders onto the adaptor as shown in the attached photo. Use the 2X25mm allen bolts along with the supplied nuts and spring washes to attach the sliders to the adaptor plates. Do not fully tight the sliders at this stage.



The sliders are spring loaded and the adjusting lever needs to be released in order for the slide to be adjusted. This can be done by inserting a screwdriver under the spring release lever of the slider or by pulling the lever upwards with your fingers. Once the spring loading lever is upwards it will allow the slider to move backwards allowing you to insert the remaining 25mm bolts. **Make sure to maintain a 39cm width between the sliders bolting holes before the bolts are secured.**



## ADAPTOR ASSEMBLY COMPLETED.

The completed adaptor assembly including the adjusting handle is now ready to be installed onto the seat.

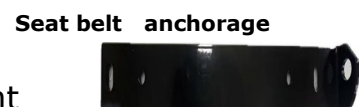
Use M8x35mm bolts to install the adaptor onto the seat. The bolts needed are usually supplied with all Autotecnica seats. This assembled adaptor is suitable for pre 1992 J80 series. Once the adaptor is securely bolted to the seat it can be fitted into your vehicle by using the original seat bolts.



39CM  
Distance

If the vehicle has a seat belt attached to the original seat, it should be removed and mounted onto the new seat anchorage adaptor with the provided M12 bolt and washers.

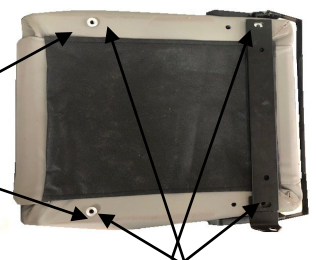
The anchorage belt adaptor must be placed in between the seat and the slider with the round edge facing the front of the vehicle. Ensure to insert the 4x10mm spacers in between the seat and the belt adaptor plus the 2x6mm spacers at the front of the seat. Some seats might need roller washers at the rear of the seat so that the seat belt point does not interfere with the seat adjuster. **Extra washers not provided**



*The image used above is for illustration purposes only*

2x6mm spacers in the position shown

4x10mm spacers in the position shown



**Note: The Autotecnica seats and the 639F adjusters (sliders) are ADR approved. We recommend however that the seat conversion is checked by an accredited engineer after fitting the seat or seats to the vehicle.**