



EXCLUSIVE AUTOMOTIVE PRODUCTS

**SEAT FITTING INSTRUCTION AUTOTECNICA SEATS
REPLACEMENT SEAT ADAPTOR / PART NO: 674 (L&R) J100 CRUISER 1998/07**

PLEASE READ THE INSTRUCTIONS IN FULL BEFORE FITTING THE AUTOTECNICA SEATS TO THE VEHICLE.

1. Park the vehicle and ensure the hand brake is on.
Remove the seat from the vehicle and retain the bolts removed to be used when refitting the new seat. If the seat has a seat belt attached please remove and attach to the provided anchorage point onto the new adaptor with the provided bolt*. NOTE SOME ADAPTORS NEED ASSEMBLING.

Place the new Autotecnica seat upside down in a suitable position and place the supplied spacers on the seat mounting holes.

Note: The 12mm x 4 plus 5mm long spacers supplied will need to be used, but it all depends on which Autotecnica seat the adaptor will be fitted. Select the size of spaces needed according to the height of the seat you prefer. **"Photo (A)"**

Photo (A)



4 X 5MM WASHERS
4 X 12MM WASHERS
4 X 35MM M8 BOLTS
4 X SPRING WASHERS
4 X FLAT WASHERS

2. Place the adaptor onto the seat ensuring the seat holes line up to the adaptor mounting holes. In the event the adaptor holes do not match the seat holes, please loosen the 4 nuts holding the slider to the adaptor in order to obtain the correct spacing.
 - Starting from the back of the seat use the appropriate bolts and washers supplied to attach the adaptor/slider onto the seat.
 - Secure the bolts but do not tighten them. **"Photo (B)"**
3. Using the adjusting lever "U shape" move the seat adaptor frontwards to locate the other two mounting holes. Place and secure the bolts to the other two mounting holes. Tighten the 4 bolts plus the adaptor to slider bolts to the correct tension. **"Photo (C)"**
Attach the removed seat belt to the bracket on the adaptor with the provided 1x bolt and nut and secure it correctly. In some vehicles, the original spacer and bolt supplied with the belt should be used. The nut supplied with the seat belt bolt suits many original bolts. In the event that it does not suit the original bolt please use a suitable nut. Note: For vehicles that have seat belts attached to the vehicle floor do not change position.

Photo (B)



Photo (C)



4. Place the assembled seat onto the original vehicle mounting holes, aligning the holes of the adaptor to the vehicle floor. Use the 4 original bolts and washers. Tighten all bolts to correct manufacturer tension.
Do not fully tighten any of the bolts until all floor bolts have been aligned correctly



Image used for illustration purposes only

Note: The Autotecnica seats and the 639F adjusters (sliders) are ADR approved.

We recommend however that the seat conversion is checked by an accredited engineer after fitting the seat or seats to vehicle.