

AUTOTECNICA IMPORTS PTY LTD
48 NORTHGATE DRIVE
THOMASTOWN 3074
VICTORIA AUSTRALIA
WWW.AUTOTECNICA.COM.AU
TELEPHONE (03) 9464 2200
FACSIMILE (03) 9464 1400
A.C.N. 004 230 639
ABN 24 847 451 725



EXCLUSIVE DISTRIBUTORS OF:
MONZA
ADVENTURER

EXCLUSIVE AUTOMOTIVE PRODUCTS

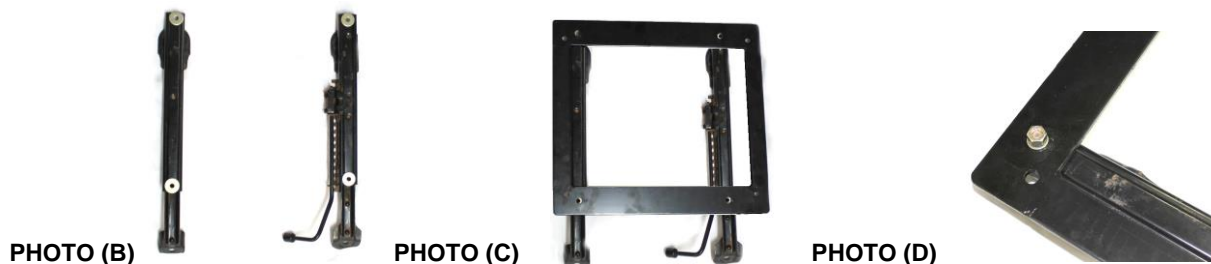
SEAT FITTING INSTRUCTION: PART NO. 675TR BUCKET SEATS TOYOTA LANDCRUISER UTE 75 TO 79 SERIES. TROOP CARRIER 1985 ON

PLEASE READ THE INSTRUCTION IN FULL BEFORE FITTING THE AUTOTECNICA SEATS TO THE VEHICLES ABOVE.

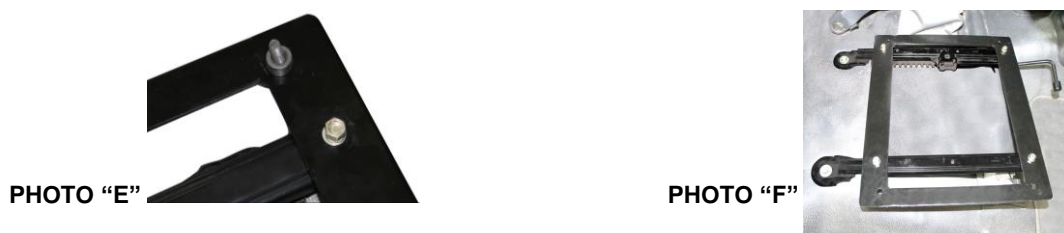
- 1 - PARK THE VEHICLE AND ENSURE THE HAND BRAKE IS ON.
REMOVE THE SEAT FROM THE VEHICLE AND RETAIN BOLTS TO USE WHEN FITTING THE NEW SEAT/S.
- 2 - REST THE SEAT UPSIDE DOWN IN A SUITABLE POSITION AND REMOVE THE ORIGINAL SEAT SLIDERS. **NOTE THE LEFT AND RIGHT POSITIONS OF THE SLIDERS.**
- 3 - PLACE THE TWO REMOVED SLIDERS UPRIGHT ON A FLAT SURFACE IN THE SAME POSITION AS IF THEY WOULD ATTACH TO THE FLOOR OF THE VEHICLE. SEE PHOTO "A"



- 4 - PLACE THE 4 LARGE WASHES SUPPLIED ON THE SLIDERS **SEE PHOTO "B"**
POSITION THE SQUARE ADAPTOR ONTO THE SLIDERS IN **PHOTO "C"**. **USE THE INNER 4 HOLES OF THE SQUARE ADAPTOR.**
INSERT THE 4x25MM BOLTS SUPPLIED THROUGH THE INSIDE OF THE SLIDERS AND SECURE WITH SPRING WASHERS AND NUTS SUPPLIED ON TO THE ADAPTOR. **SEE PHOTO "D"** REVERSE SIDE OF THE ADAPTOR PLATE.



- 5 - **FITTING THE ADAPTOR TO THE SEAT.**
USE THE 38MM BOLTS WITH THE FLAT AND SPRING WASHERS SUPPLIED TO ATTACH THE ADAPTOR TO THE SEAT BASE. INSERT THE 4X10MM SPACER "**SEE PHOTO E**" BETWEEN THE ADAPTOR AND THE SEAT. TIGHTEN THE 4 BOLTS SECURELY ONCE THE ADAPTOR IS CORRECTLY FITTED TO THE SEAT BASE.



NOTE: PHOTO "F" ABOVE IS AN EXAMPLE OF THE WAY THE COMPLETED ADAPTOR AND THE SLIDERS ARE FITTED INTO THE VEHICLE. THE WIDER SIDE OF THE ADAPTOR NEEDS TO BE FACING THE OUTER SIDE OF THE VEHICLE. THE SEAT IS NOT ATTACHED IN ORDER TO SHOW THE FRAME FITTED TO THE VEHICLE.

6 - PLACE THE ASSEMBLED SEAT IN THE VEHICLE BY ENSURING THE SLIDERS CORRESPOND TO THE ORIGINAL SEAT MOUNTING HOLES IN THE FLOOR OF THE VEHICLE. USE THE 4 ORIGINAL BOLTS AND SECURE THE SEAT.

PHOTO "G"



PHOTO "G"

PASSENGER SIDE INSTALLMENT.

VEHICLES WITH TWO FACTORY BUCKET SEATS NEED TO USE THE SAME APPLICATION AS ABOVE.

NOTE; THE ORIGINAL PASSENGER SLIDERS NEED TO BE DRILLED TO CORRESPOND TO THE NEW ADAPTOR PLATE. THE MOUNTING HOLES ON THE ORIGINAL SLIDER ARE 37 CM FRONT TO BACK. NEW HOLES MUST BE DRILLED AT THE REAR OF THE SLIDERS TO MEASURE 34 CM FRONT TO BACK SO THAT THE SLIDER CAN BE BOLTED TO THE SQUARE ADAPTOR.

IF THE VEHICLE HAS A ¾ PASSENGER BENCH SEAT, YOU WILL NEED A DIFFERENT ADAPTOR. PART NUMBER 675TL

FOLLOW POINTS 2-3-4-5-6 TO REMOVE THE ORIGINAL SEAT SLIDERS AND FIT THE SEAT.

NOTE: AN EXTRA STABILIZING PLATE HAS BEEN SUPPLIED AND INCLUDES NUTS, WASHERS, AND BOLTS. SEE PHOTO "H"

PHOTO"H"



PHOTO"I"



PHOTO"J"



PHOTO"K"



The above photos are for illustration only.

7 – PLACE THE 30MM BOLT WITH THE FLAT WASHER SUPPLIED UNDER THE LEFT REAR LEG OF THE ORIGINAL SLIDER.
PLACE THE 5MM SPACER REMOVED FROM THE ORIGINAL SEAT BELT BOLT, BETWEEN THE STABILIZER PLATE AND THE SLIDER LEG. PHOTO" I"

ATTACH THE STABILIZER PLATE TO THE SLIDER AS PER THE PHOTO ABOVE BY USING THE FLAT AND SPRING WASHER AND NUT ON TOP OF THE STABILIZER PLATE. PHOTO" J"
SECURE THE NUT BUT DO NOT TIGHTEN IT UNTIL THE CONVERSION IS COMPLETED.

8 - FIT THE 10MM SPACER SUPPLIED UNDER THE STABILIZER BRACKET AND PLACE THE LAP PART OF THE BELT ON TOP OF THE STABILIZER BAR.

NOTE; THE STABILISER PLATE HAS A HOLE CORRESPONDING TO THE ORIGINAL SEAT BELT HOLE IN THE FLOOR.

9 - PHOTO" K" YOU WILL NOTE WHERE TO ATTACH THE SEAT BELT.
IN SOME VEHICLES THE LEG OF THE ORIGINAL SLIDER WILL NEED TO BE MOUNTED ON TOP OF THE STABILIZER PLATE.

ALIGN THE STABILIZER PLATE IN THE CORRECT POSITION MATCHING THE MOUNTING HOLE IN THE VEHICLE FLOOR. USING THE LONGER BOLT SUPPLIED WITH WASHERS, ATTACH BOTH THE STABILIZER BRACKET AND SEAT BELT TO THE VEHICLE FLOOR AND SECURE ALL THE BOLTS AND NUTS TO COMPLETE THE CONVERSION.

THE ORIGINAL SEAT ADJUSTING LEVER MIGHT NEED TO BE BENT SLIGHTLY IN ORDER TO CLEAR THE THICKNESS OF THE NEW SEAT CUSHION.

NOTE: THE AUTOTECNICA SEATS ARE ADR APPROVED; WE RECOMMEND HOWEVER THAT THE CONVERSION/S IS CHECKED BY AN ACCREDITED ENGINEER AFTER FITTING THE SEAT OR SEATS TO VEHICLE...