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EXCLUSIVE AUTOMOTIVE PRODUCTS

AUTOTECNICA SEAT/S FITTING INSTRUCTION
REPLACEMENT SEAT ADAPTOR PART NO: 677 (L&R) TO SUIT 2007-2015 TOYOTA HILUX
THE ORIGINAL HEIGHT SEAT ADJUSTER WILL NOT WORK WITH THIS CONVERSION. VEHICLES WITH ORIGINAL SEAT AIRBAGS: CHECK WITH YOUR LOCAL GOVERNMENT FOR SUITABILITY OF THE CONVERSION.

PLEASE READ THE INSTRUCTION IN FULL BEFORE FITTING AUTOTECNICA SEATS TO THE VEHICLE.

Park the vehicle and ensure the hand brake is on.

Remove the seat/s from the vehicle and retain the bolts and nuts removed when refitting the new seat/s. If the original seat has a lap safety belt please remove it as it will be re-installed to the anchorage point of the new adaptor. Seat belt bolt and nut are supplied.

1. Place the new Autotecnica seat upside down in a suitable position and place the 4 supplied 10mm washes on the seat mounting holes. **"Photo (A)"**

Photo(A)



Contents:

- 4 X 10MM SPACES
- 4 X 30MM M8 BOLTS
- 4 X 20MM M8 BOLTS
- 8 X SPRING WASHERS
- 4 X FLAT WASHES
- 1 X SEAT BELT NUT/BOLT/WASHER.
- 4 X M8 NUTS

2. Please note: one of the sliders has the anchorage bracket for the seat belt to be attached. Place this slider onto the seat with the round shoulder of the bracket towards the front of the vehicle when the seat is in the upright position. **"Photo (B)"** Secure the sliders starting from the rear of the seat by using the 30mm M8 bolts with spring washers. **"Photo (C)"**. Do not fully tighten the bolts at this stage. To secure the remaining 2x 30MM bolts to the front of the seat, press on to the spring **"Photo (D)"** and slide the adjuster/s backward. This will allow sufficient space to attach the other 2x30MM bolts. Once the sliders are correctly and evenly placed inline, secure the 4 bolts correctly.



Photo (B)



Photo (C)



Photo (D)

- To complete the conversion, insert the handle onto the locating pins of the sliders and the "U" handle* this will allow you to move the sliders forwards and backward so that the adaptor can be attached to the sliders.
Photo (E)

Place the seat adaptor onto the sliders ensuring the adaptor holes line up with the slide's mounting holes.
Photo (E)

- Starting from the back of the seat use the supplied 20mm M8 bolts and washers to attach the adaptor to the sliders.
 - Secure the bolts but do not tighten at this stage. **Photo (F)**
- Using the adjusting "U shape lever" move the seat adaptor frontwards to locate the other two mounting holes. Place and secure the bolts to the other two mounting holes. Adjust the adaptor to the sliders so that they are evenly spaced and correctly secure all bolts. Assembly is now completed **Photo (D)**



Photo (E)

*

For an easier fitment, wedge in a flat head screw driver between the track and handle to slide and position the "U shape" handle over the locating pins



Photo (F)



Photo (D)

- Place the assembled adaptor and seat onto the original mounting holes and secure with the 2 original bolts and 2 original nuts and washes starting from the front of the vehicle. Note: when mounting the rear connecting brackets (legs) to the rear seat mounting holes, please edge backward each of the mounting brackets to line up with the hole in the vehicle floor and secure with the original bolts and nuts. * Attach the removed seat belt to the seat anchorage bracket of the slider with the provided bolt and nut/washers and secure.



All Images used for illustration purposes only

Note: The Autotecnica seats and the 639F adjusters (sliders) are ADR-approved.

We recommend however that the seat conversion is checked by an accredited engineer after fitting the seat or seats to the vehicle.