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EXCLUSIVE DISTRIBUTORS OF:  
**MONZÀ**  
**ADVENTURER**

EXCLUSIVE AUTOMOTIVE PRODUCTS

## PART NO 688RL TO SUIT COMMODORE VK-VL SEAT ADAPTORS LEFT & RIGHT KIT.

**PLEASE READ THE INSTRUCTION IN FULL BEFORE FITTING THE AUTOTECNICA SEAT/S TO THE ABOVE VEHICLES.**

THE ABOVE VEHICLES APPEAR TO HAVE DIFFERENT SEAT SLIDERS FITTED FOR THE DRIVER AND PASSENGER SIDE.

"A" DRIVER-SIDE SLIDER MUST RETAIN THE SEAT HEIGHT ADJUSTMENTS, SO THE CONVERSION PLATES SUPPLIED CAN BE USED.

"B" THE PASSENGER SIDE MUST USE THE 50MM STEP-UP PLATE/S TO LEVEL THE ORIGINAL SEAT SLIDER. HOWEVER, SOME OF THESE VEHICLES MIGHT ONLY NEED TO USE ONE 50MM STEP-UP PLATE.

"C" ON BOTH OCCASIONS THE SUPPLIED CONVERSION PLATES MUST BE USED. SEE BELOW.

**IN SOME EARLY VK MODELS WITH SINGLE ADJUSTING SLIDING LEVER, THE BOLTING SIZE OF THE SLIDERS TO THE SEAT IS TOTALLY DIFFERENT FROM LATE VK-VL, THEREFORE THIS CONVERSION WILL NOT SUIT. \***



**ASSEMBLY PARTS**



**4 CONVERSION PLATES & 2x50mm SPACES**

### **ASSEMBLY & CONVERSION PLATES PARTS.**

2 X 50MM STEP-UP PLATES/SPACES – 4 X 46CM CONVERSION PLATES –  
8 X 30MM LONG COUNTER SUNK BOLTS WITH WASHERS AND NUTS TO ATTACH THE CONVERSION PLATE TO THE SEAT/S AND THE 50MM SPACER, 8 X 25MM BOLTS WITH WASHES TO ATTACH THE CONVERSION PLATES TO THE ORIGINAL SLIDER FOR DRIVER & PASSENGER SEATS.

### **DRIVER-SIDE CONVERSION.**

1 - PARK THE VEHICLE IN A SUITABLE AREA AND ENSURE THE HAND BRAKE IS ON.

2- REMOVE THE SEAT FROM THE VEHICLE AND PLACE IT UPSIDE DOWN IN A SUITABLE POSITION. DETACH THE SEAT SLIDER WHICH INCLUDES THE SEAT HEIGHT ADJUSTMENTS.

3 – REST THE NEW SEAT UPSIDE DOWN IN A SUITABLE POSITION AND PLACE THE CONVERSION PLATES ONTO THE SEAT BASE.

ATTACH THE CONVERSION PLATES TO THE SEAT INNER MOUNTING HOLES WITH THE 4X30MM COUNTERSUNK BOLTS AS THIS WILL CORRESPOND TO THE SPACING OF THE ORIGINAL SLIDER. **PHOTO (A)**  
ENSURE TO PLACE THE CONVERSION PLATES ARE IN THE CORRECT POSITION TO MATCH THE ORIGINAL SLIDER WITH 25.5 CM SPACING.

IT IS ADVISABLE TO USE SOME BOLT LOCK-TIGHT PRODUCTS TO ENSURE THE BOLTS WILL NOT COME LOOSE

4 – ATTACH THE REMOVED ORIGINAL SEAT ASSEMBLY SLIDER **SEE PHOTO (B)** ONTO THE 4 WELDED BOLTS PROTRUDING FROM THE CONVERSION PLATES AND SECURE IT WITH THE WASHERS AND NUTS SUPPLIED.



**\* THE CONVERSION PLATE ONLY SUITS THIS STYLE OF SLIDER**

**PHOTO(A)** Note front conversion plates welded bolts position.

**PHOTO(B)**

5 – ONCE THE ABOVE IS COMPLETED THE NEW AUTOTECNICA SEAT IS READY TO BE FITTED AND SECURED TO THE VEHICLE FLOOR USING THE ORIGINAL BOLTS REMOVED.

**6 – PASSENGER SIDE CONVERSION.**

REMOVE THE SEAT FROM THE VEHICLE AND RETAIN THE FLOOR MOUNTING BOLTS TO BE USED WHEN FITTING THE NEW SEAT.

REMOVE THE SLIDERS FROM THE SEAT AND PLACE THEM ON A FLAT SURFACE NOTING THE LEFT AND RIGHT.

ON TOP OF EACH OF THE ORIGINAL SLIDERS THERE IS AN ARROW POINTING IN A FORWARDING POSITION, ENSURE THEY ARE BOTH IN THIS POSITION. WHEN ATTACHING THE 50MM SPACER.

**NOTE THE FOLLOWING.**

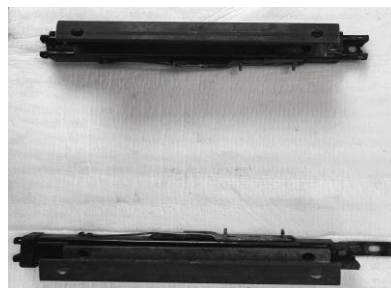
ON TOP OF THE SLIDERS THERE ARE A SERIES OF HOLES. SELECT THE FIRST AND SECOND-LAST HOLES TO OBTAIN THE CORRECT SPACING TO MATCH THE 50MM SPACES HOLES. THE CORRECT HOLE SPACING OF THE SLIDER IS 24.5 CM.

7- ATTACH THE 50MM SPACERS **PHOTO “C”** TO THE ORIGINAL SLIDER/S WITH THE PROVIDED 22MM BOLTS WITH WASHERS AND NUTS. **PHOTO (D).** **NOTE:** THE ALLEN BOLTS SUPPLIED ARE TO BE INSERTED WITH THE HEAD OF THE BOLT FROM INSIDE THE INNER HOLES OF THE SLIDERS TO THE CORRESPONDING HOLES OF THE 50MM SPACER. SECURED BOTH WITH THE PROVIDED NUTS AND WASHES.

**NOTE: SOME VEHICLES USE ONLY ONE SPACER TO LEVEL THE ORIGINAL SLIDER. ENSURE TO USE THE CONVERSION PLATES WITH THE SHORTER WELDED BOLTS. THE WELDED BOLTS WILL FIT INTO THE SLIDER MOUNTING HOLES. USE THE PROVIDED NUTS AND A SPRING WASHER TO SECURE. THE CONVERSION PLATES WITH THE SHORTER WELDED BOLTS CAN BE USED IN THE VEHICLES HAVING ONE OR TWO-LEVEL SPACER PLATES.**

8- REST THE NEW SEAT UPSIDE DOWN IN A SUITABLE POSITION. USING THE 4X 30MM COUNTERSUNK BOLTS SECURE THE CONVERSION PLATES TO THE SEAT. **SEE PHOTO (E).** TO ENSURE THE BOLTS WILL NOT COME TO LOSE IT IS ADVISABLE TO USE SOME BOLT LOCK-TIGHT PRODUCTS.

9- ATTACH THE 50MM SPACES TO THE ORIGINAL SLIDERS **SEE PHOTO (D)** AND SECURE THEM WITH THE PROVIDED NUTS AND WASHERS. **SOME MODELS ONLY USE ONE 50MM SPACER. NOTE ABOVE.**



**PHOTO (C)**

**PHOTO (D)**

**PHOTO (E)** Note conversion plates with welded bolts position

10- ENSURE ALL THE BOLTS AND NUTS ARE CORRECTLY TIGHTENED BEFORE INSTALLING THE SEAT CONVERSION INTO THE VEHICLE WITH THE ORIGINAL BOLTS REMOVED.

**NOTE: THE AUTOTECNICA SEATS ARE ADR APPROVED; WE RECOMMEND HOWEVER THAT THE CONVERSION/S IS CHECKED BY AN ACCREDITED ENGINEER AFTER FITTING THE SEAT OR SEATS TO THE VEHICLE.**